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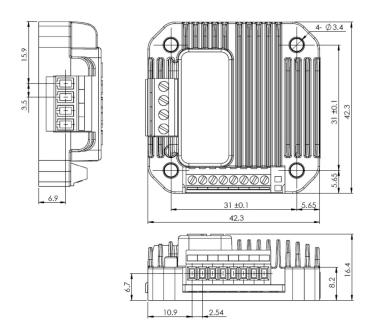
Stepper driver with analogue speed control input for accurate flow control of Boxer stepper motor driven peristaltic pumps. A2 is the 2.0 amp stepper driver.



## **Technical Data**

Driver Type	Full H-Bridge for 2 phase unipolar stepper motors		
Size / Mounting	Nema 17 motors (15KS/15QQ): direct on motor		
	Nema 14 (9K, 9QQ and 9QX): separate to motor		
Voltage Range	10 to 30 V DC		
Max Current			
Current Limiter Factory Setting	0.9 A		
Control Inputs	Enable, run / stop, high / low speed, direction, speed		
Control Outputs	5 V DC reference output (for use with external potentiometer for speed control)		
Jumpers (on reverse side)	For speed range adjustment		
Current Limiter (on reverse side)	To reduce motor temperature		
Micro-Stepping	1/16 (fixed)		
Automatic Acceleration (during start or speed adjust)  Ramp over 0.3			
Max Working temperature			
Weight			

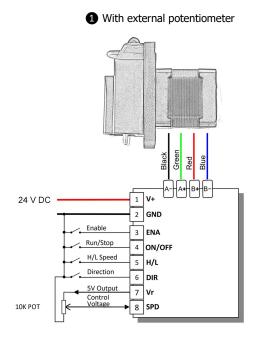
# Drawing

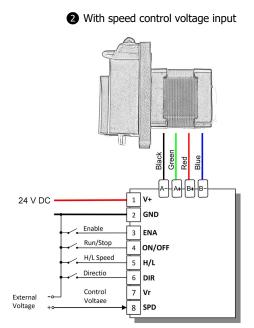




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## **Electrical Connection Details**





Damage will occur if Vr is connected to GND!

Outputs	(to si	tepper	mo	tor)	):
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A- / A+	Black / Green						Ph	ase A
B+ / B-	Red / Blue						Ph	ase B

Note: reversing polarity of A or B will cause the motor to run in the opposite direction

#### Inputs (to driver):

v Voltage + 24 V DC (range 10 to 30 V DC)	Supply Voltage	V+
ound GND	Ground	GND
/ Disable Open = enabled / To GND = disabled (motor coils are not energised)	Enable / Disable	ENA <sup>1</sup>
/ Stop Open = run / To GND = stopped (motor is locked with energised coils)	Run / Stop	ON / OFF <sup>1</sup>
ow Speed Open = speed 0 to 1900 rpm / To GND = speed 0 to 150 rpm	High / Low Speed	H/L <sup>1</sup>
ection Open = direction clockwise (CW)/ To GND = direction anticlockwise (CCW)	Direction	DIR <sup>1,2</sup>
trput reference For use with external potentiometer	+ 5 V DC output reference	Vr
Speed Input 0 to 5 V DC (resolution 255 steps / 8 bit)	Analogue Speed Input	SPD

#### Always start a peristaltic pump at slow to medium speed (less than 300 rpm) to avoid stalling

<sup>1</sup> Inputs are internally pulled up

<sup>2</sup>Direction is defined as looking at the pump from the front (clockwise means inlet left, outlet right)

#### Jumpers (reverse side of driver, see diagram on next page):

Speed range can be altered through configuration of the soldered jumpers  ${\tt J1}$  and  ${\tt J2}$ 

J1	J2	High Speed Mode	Low Speed Mode
Open	Open	0 to 1900 rpm	0 to 150 rpm
Short	Open	0 to 480 rpm	0 to 40 rpm
Open	Short	0 to 960 rpm	0 to 80 rpm
Short	Short	0 to 1900 rpm	0 to 150 rpm

J1 Short / J2 Short is as supplied



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#### **Current Limiter**

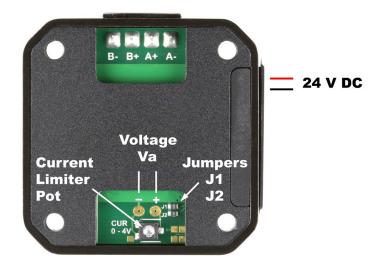
The current limiter on the reverse side of the driver is used to reduce motor temperatures. This is especially important when a peristaltic pump is run at slow speed.

#### Procedure:

- connect driver to power supply.
- measure voltage Va. Adjust with pot Va as necessary<sup>1</sup>.
- clockwise rotation decreases Va.
- disconnect power supply
- re-connect power supply (new Va value is mapped)
- test new setting

<sup>1</sup> Va can be varied between 0 and 4.0 V. It should be reduced until safely above the setting which will cause the motor to stall. Worse case will always be with a new tube with largest ID installed in the peristaltic pump.

Factory setting: Limiter set at 0.9A (Va = 1.8 V)



#### **Driver / Limiter Recommendation**

Peristaltic Pump	Driver / Limiter Setting
9K, 9QQ, 9QX	A2 2.0 amp driver with limiter set at 0.9 A (Va = 1.7 V)
15KS / 15QQ with Nema 17 motors	A2 2.0 amp driver with limiter set at 0.9 A (Va = 1.7 V) or higher depending on desired speed / tube ID
15KS / 15QQ with Nema 23 motors	A4 4.0 amp driver with limiter set at 2.8 A (Va = 2.8 V)
15KU	A4 4.0 amp driver with limiter set at 2.8 A (Va = 2.8 V)
6K	A4 4.0 amp driver with limiter set at 4.0 A (Va = 4.0 V)
25K	A4 4.0 amp driver with limiter set at 4.0 A ( $Va = 4.0 V$ )

### **Order Information**

Part Number Description

6900.003 A2 Stepper Driver (model UIM243L02BT)

All data is representative for initial selection purposes. It is the responsibility of the user to determine suitability for the intended use. Technical changes reserved.

#### **BOXER**

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