CLARK SOLUTIONS

Model 1327, 2-Way, NC or NO Solenoid Valve

1/4" Pipe Size, Direct Acting Solenoid DESCRIPTION

Model 1327 two-way normally closed and normally open solenoid valves are available in brass, 304 or 316 stainless steel bodies. A variety of seal and seat materials including Acrylo-Nitrile, Neoprene®, Ethylpropylene, Viton®, and Teflon® satisfy many general industry applications.

The valves employ a direct acting solenoid. A choice of solenoids cover a range of ambient temperatures and operating voltages.

Options include weather proof housing, energized coil indicator light and manual override.

SPECIFICATIONS

GENERAL

Operation: Normally closed or normally open Valve Body: Brass, AISI 304 stainless steel, AISI 316 stainless steel

Valve Life: > 1,000,000 cycles, field rebuild kits available

Valve Seals & Seats: See Table 2 Connections: 1/4" BSP or NPT

Operating Voltage:12 VDC; 24 VDC/VAC;

120 VAC; 60Hz

Standard Solenoid Housing: Encapsulated, includes

DIN 43650 connector (PG-9)

Connector Wire Connection: Screw terminal

Optional IP65/NEMA4 Weather Proof: Encapsulated coil, 1/2" NPT potted conduit connection with flying leads

Coil Rating:

Class F coil to 80°C: AC 60 Hz, 13 W; DC, 19 W Class H coil to 180°C: AC 60 Hz, 13 W; DC, 19 W Options: Manual operation, weatherproof housing,

energized coil indicator light

Weight: 0.5 kg



Table 1

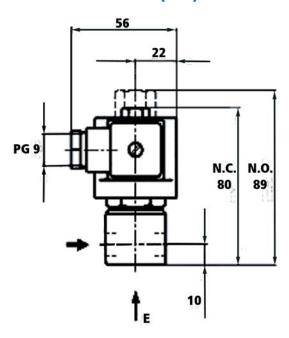
Wetted Materials						
Body	Plunger	Plunger Tower	Springs			
Brass	AISI 430F	304L or 305 SS	Copper			
AISI 304	AISI 430F	304L or 305 SS	Silver & 302 SS			
AISI 316	AISI 430F	304L or 305 SS	Silver & 302 SS			

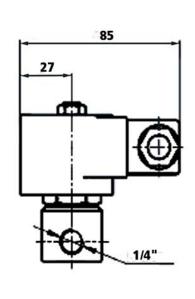
Table 2

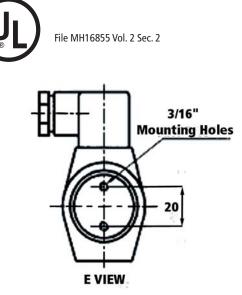
Seat Material	Acrylo Nitrile	Neoprene®	Ethyl- propylene	Viton®	Teflon®
Maximum temperature	+80°C	+80°C	+150°C	+180°C	+180°C
Uses	and medium	Oxygen, alco- hol, argon, other non- corrosive light gases and liq- uids. Freon 12.	Water steam, hot water, acetone.	Benzene, naphtha, aromatics, etc Hot gases. High vacuum.	Steam, hot oils, corrosive fluids.

Orfice Dia. (mm)			Max Differential Pressure (bar)		
	Brass body,	Normally Closed	-		
1.25	0.059	0.05	100		
1.75	0.105	0.09	35		
2.25	0.152	0.13	20		
3.00	0.304	0.26	10		
4.00	0.503	0.43	5		
5.00	0.702	0.60	3		
5.25	0.760	0.65	2.2		
Brass body, Normally Open					
1.25	0.059	0.05	50		
1.75	0.105	0.09	20		
2.25	0.152	0.13	12		
2.5	0.304	0.17	10		
3.00	0.503	0.26	10		
4.00	0.072	0.43	5		

DIMENSIONS (MM)







Flow Calculation, Liquids:

$$Q=Cv\sqrt{\frac{DP}{G}}$$

Q= Flow Rate, GPM (U.S.A.) Cv= Valve Flow Coefficient DP= Valve Pressure Drop, PSID

G= Specific Gravity of Liquid (= 1.0 for Water)



Standard Coil and DIN43650 Connector



Option YC Weather Proof Housing with 1/2" NPT Threaded Conduit Connector

ORDERING INFORMATION

SELECT ITEM FROM EACH COLUMN IN CHART BELOW FROM LEFT TO RIGHT EXAMPLE: 1327BN122-TH24DC

B= Brass S		Model Number Information							
B= Brass	Model				Configuration		Coil Type	Voltage	Options
		S= 304 SS I= 316 SS H= Iron	V= Viton N= Neoprene E= Ethylpropylene T= Teflon	522= 5.25 122= 1.25 172= 1.75 222=2.25 402= 4.00 502= 5.00	Closed 2NA=Normally Open	- = BSP	H=Class H Magnetically Ia	120AC= 120 VAC, 60 Hz 24DC= 24 VDC 24AC= 24 VAC, 60 Hz atched solenoids	Prefix YC= Weather Proof Housing (1/2" NPT Thread) Suffix M= Manual Operation Coil Indicator Light= Consult

INSTALLATION RECOMMENDATIONS

Place a strainer with a porosity ≤ 100µ upstream of valve (see Clark Solutions Model 1359 Y Strainer).